

## IN THE CLAIMS

1. An integral structure comprising a metal surface and one or more plastic support members attached thereto,  
5 wherein said metal surface comprises at least one edge portion formed sufficient to secure at least one support member therealong.
2. The integral structure of Claim 1 further  
10 comprising ribs incorporated therealong.
3. The integral structure of Claim 1 wherein said metal surface has an aperture formed therein.
- 15 4. The integral structure of Claim 1 wherein said plastic support members and ribs are made of polyamide.
5. An article made from the integral structure of Claim 1.
- 20 6. A front end module made from the integral structure of Claim 1.